

Material Safety Data Sheet

1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION

Page: 1

24-Hour Emergency Phone Number: 989-636-4400

Product: H2Poxy B Part 1

VERSION 1.0

MAXON TECHNOLOGIES, 5400 W. ROSECRANS AVE HAWTHORNE CA 90250

2. COMPOSITION/INFORMATION ON INGREDIENTS

Reaction product of epichlorohydrin
& bisphenol A

CAS# 025085-99-8 100%

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

* Colorless to slight yellow liquid to semi-solid. Epoxy odor. May *
* cause allergic skin reaction. *
* *

POTENTIAL HEALTH EFFECTS (See Section 11 for toxicological data.)

EYE: May cause slight transient (temporary) eye irritation.
Corneal injury is unlikely.

SKIN: Prolonged exposure not likely to cause significant skin irritation. Repeated exposure may cause skin irritation. Has caused allergic skin reaction in humans. A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts.

INGESTION: Single dose oral toxicity is considered to be extremely low. No hazards anticipated from swallowing small amounts incidental to normal handling operations.

INHALATION: Vapors are unlikely due to physical properties.

SYSTEMIC (OTHER TARGET ORGAN) EFFECTS: Except for skin

Product: H2Poxy Part A

sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

CANCER INFORMATION: Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic. Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen.

TERATOLOGY (BIRTH DEFECTS): DGEBA did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

REPRODUCTIVE EFFECTS: In animal studies, has been shown not to interfere with reproduction.

4. FIRST AID

EYES: Flush eyes with plenty of water.

SKIN: Wash off in flowing water or shower.

INGESTION: No adverse effects anticipated by this route of exposure incidental to proper industrial handling.

INHALATION: No adverse effects anticipated by this route of exposure.

NOTE TO PHYSICIAN: No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: 485F, 252C

METHOD USED: ASTM D93, PMCC

AUTOIGNITION TEMPERATURE: Not applicable

FLAMMABILITY LIMITS

LFL: Not applicable

Product: H2Poxy Part A

UFL: Not applicable

HAZARDOUS COMBUSTION PRODUCTS: Under fire conditions polymers decompose. The smoke may contain polymer fragments of varying compositions in addition to unidentified toxic and/or irritating compounds. Hazardous combustion products may include and are not limited to phenolics, carbon monoxide and carbon dioxide.

OTHER FLAMMABILITY INFORMATION: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is emitted when burned without sufficient oxygen.

EXTINGUISHING MEDIA: Water fog or fine spray, carbon dioxide, dry chemical, foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred if available. General purpose synthetic foams (including AFFF) or protein foams may function, but much less effectively. Water fog, applied gently may be used as a blanket for fire extinguishment.

FIRE FIGHTING INSTRUCTIONS: Keep people away. Isolate fire area and deny unnecessary entry. Do not use direct water stream. May spread fire. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of re-ignition has passed. Move container from fire area if this is possible without hazard. Fight fire from protected location or safe distance. Consider use of unmanned hose holder or monitor nozzles. Immediately withdraw all personnel from area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this MSDS.

PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS: Wear positive pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, pants, boots and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant clothing with SCBA. This will not provide sufficient fire protection. Consider fighting fire from a

Product: H2Poxy Part A

remote location. For protective equipment in post-fire or non-fire clean up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES (See Section 15 for Regulatory Information)

PROTECT PEOPLE: Isolate area. Clear non-emergency personnel from area.

PROTECT THE ENVIRONMENT: Keep out of irrigation ditches, sewers and water supplies.

CLEANUP: Absorb with material such as sand, or polypropylene or polyethylene fiber products. Collect in suitable and properly labeled containers. Remove residual using hot soapy water. Residual can be removed with solvent. Solvents are not recommended for cleanup unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent MSDS for handling information.

7. HANDLING AND STORAGE

HANDLING: Avoid use of electric band heaters. Failures of electric band heaters have been reported to cause drums of liquid epoxy resin to explode and catch fire. Application of a direct flame to a container of liquid epoxy resin can also cause explosion and/or fire.

STORAGE: Recommended pumping and storage temperature is 60C

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Good general ventilation should be sufficient for most conditions.

PERSONAL PROTECTIVE EQUIPMENT

EYE/FACE PROTECTION: Use safety glasses.

SKIN PROTECTION: Use protective clothing impervious to this material. Selection of specific items such as faceshield, glove, boots, apron, or full-body suit will depend on

Product: H2Poxy Part A

operation. Remove contaminated clothing immediately, wash skin with soap and water, and launder clothing before reuse.

RESPIRATORY PROTECTION: No respiratory protection should be needed.

EXPOSURE GUIDELINE(S): None established.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Colorless to slight yellow liquid to semi-solid.
ODOR: Faint epoxy odor.
VAPOR PRESSURE: Not applicable
VAPOR DENSITY: Not applicable
BOILING POINT: Not applicable
SOLUBILITY IN WATER: None
SPECIFIC GRAVITY: 1.16

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under recommended storage conditions. See Storage, Section 7.

CONDITIONS TO AVOID: Potentially violent decomposition can occur above 350C (662F). Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid.

INCOMPATIBILITY WITH OTHER MATERIALS: Avoid contact with oxidizing materials, acids and bases. Avoid unintended contact with amines.

HAZARDOUS DECOMPOSITION PRODUCTS: Hazardous decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide and water.

HAZARDOUS POLYMERIZATION: Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build up.

11. TOXICOLOGICAL INFORMATION (See Section 3 for Potential Health Effects. For detailed toxicological data, write or call the address or non-emergency number shown in Section 1)

Product: H2Poxy Part A

SKIN: The LD50 for skin absorption in rabbits is 20,000 mg/kg.

INGESTION: The oral LD50 for rats is >5000 mg/kg.

MUTAGENICITY (EFFECTS ON GENETIC MATERIAL): Animal mutagenicity studies were negative. In vitro mutagenicity studies were negative in some in some cases and positive in others.

12. ECOLOGICAL INFORMATION (For detailed Ecological data, write or call the address or non-emergency number shown in Section 1)

ENVIRONMENTAL FATE

MOVEMENT & PARTITIONING:

Bioconcentration potential is moderate. (BCF between 100 and 3000 or Log Pow between 3 and 5). Potential for mobility in soil is low (Koc between 500 and 2000). Measured log octanol/water partition coefficient (log Pow) is 3.7-3.9. Soil organic carbon/water partition coefficient (Koc) is estimated to be 1800-4400. Henry's Law Constant (H) is estimated to be <6.94E-09 atm-m³/mole. Log octanol/water partition coefficient (log Pow) is estimated, using a structural fragment method, to be 3.84.

DEGRADATION & PERSISTENCE:

Theoretical oxygen demand (ThOD) is calculated to be 2.35 p/p. In the atmospheric environment, material is estimated to have a tropospheric half-life of 1.92 hr. Biodegradation reached in Modified Zahn-Wellens/EMPA Test (OECD Test No. 302B) after 28 days: 12%. 20-Day biochemical oxygen demand (BOD20) is <2.5%.

ECOTOXICOLOGY:

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in most sensitive species). Acute LC50 for water flea *Daphnia magna* is 1.3 mg/L. Acute LC50 for fathead minnow (*Pimephales promelas*) is 3.1 mg/L. Toxicity to aquatic species occurs at concentrations greater than water solubility. Maximum acceptable toxicant concentration (MATC) in water flea *Daphnia magna* is 0.55 mg/L. Growth inhibition threshold in bacteria is > 42.6 mg C/L. Inhibitory concentration (IC50) in OECD Activated Sludge Respiration Inhibition Test (OECD Test No. 209) is >100 mg/L.

13. DISPOSAL CONSIDERATIONS (See Section 15 for Regulatory Information)

Product: H2Poxy Part A

DISPOSAL: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal methods must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

MAXON TECHNOLOGIES HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION 2 (Composition/Information On Ingredients).

FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: recycler, reclaimer, incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DEPARTMENT OF TRANSPORTATION: For D.O.T. regulatory information, if required, consult transportation regulations, product shipping papers or contact your MAXON Technologies representative.

CANADIAN TDG INFORMATION: For TDG regulatory information, if required, consult transportation regulations, product shipping papers or contact your MAXON Technologies representative.

15. REGULATORY INFORMATION (Not meant to be all-inclusive--selected regulations represented)

NOTICE: The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws. The following specific information is made for the purpose of complying with

Product: H2Poxy Part A

numerous federal, state or provincial, and local laws and regulations. See other sections for health and safety information.

U.S. REGULATIONS
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SARA 313 INFORMATION: To the best of our knowledge, this product contains no chemical subject to SARA Title III Section 313 supplier notification requirements.

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA "Hazard Categories" promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard
This product has been classified as "an immediate health hazard" due to the potential for allergic skin reaction.

TOXIC SUBSTANCES CONTROL ACT (TSCA):

All ingredients are on the TSCA inventory or are not required to be listed on the TSCA inventory.

STATE RIGHT-TO-KNOW: This product is not known to contain any substances subject to the disclosure requirements of

New Jersey
Pennsylvania

OSHA HAZARD COMMUNICATION STANDARD:

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CANADIAN REGULATIONS =====(Continued on page 9)

Product: H2Poxy Part A

REGULATORY INFORMATION (CONTINUED)

WHMIS INFORMATION: The Canadian Workplace Hazardous Materials Information System (WHMIS) Classification for this product is:

D2B - skin sensitizer

Refer elsewhere in the MSDS for specific warnings and safe handling information. Refer to the employer's workplace education program.

CPR STATEMENT: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

HAZARDOUS PRODUCTS ACT INFORMATION: This product contains the following ingredients which are Controlled Products and/or on the Ingredient Disclosure List (Canadian HPA section 13 and 14):

COMPONENTS:	CAS #	AMOUNT(%w/w)
Reaction product of epichlorohydrin & bisphenol A	025085-99-8	100%

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):

All substances in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. OTHER INFORMATION

MSDS STATUS: Revised Section 15 (included State RTK).